

TECHNICAL SPECIFICATIONS

PRODUCT DESCRIPTION

UV RELEX BIOSOURCED is a partly bio sourced non-CMR UV varnish.

APPLICATIONS

High-viscosity varnish for relief printing and for Braille impression.

The above-mentioned substrates may differ according to their origin.

It is therefore essential to carry out preliminary tests.

PRINTING

Flatbed and rotary roll-to-roll machines for continuous label printing.

MAJOR ADVANTAGES

- Highly flexible.
- Good reactivity.
- NON CMR.
- Incorporates raw materials of bio-sourced origin.

ASPECT

Glossy finish.

Substrates	Paper, polyethylene and top coated polypropylene
Mesh	50 to 160 threads/inch 21 to 63 fils/cm
Emulsion	All types of UV and solvent-resistant emulsions
Squeegee	A65 shore minimum
Drying	150 mJ/cm ²
Diluants et additifs	Ready-to-use
Cleaning	77BIO
Storage	12 months stored in between +5°C et +35°C

COLOR RANGE & PACKAGING

VARNISH
UVRELBRC

5 KG

INSTRUCTIONS FOR USE

Screens

All mesh types from 21 to 66 threads/cm.
Emulsions and films must be solvent resistant.

Stencil: 125.

Squeegee

Flexible polyurethane, hardness A65 Shore, to obtain a maximum deposit.

Performance

With a 43 threads/cm, 1kg will cover about 20m².

Dilution

UV RELEX BRC (UVRELBRC) varnish is ready-to-use.

Drying

UV RELEX BIOSOURCED printed on a 43 thread/cm mesh will polymerize under a UV dose of around 150 mJ/cm².

Product properties

On substrates with low surface energy, the treatment must be higher than 41 dynes/cm.

Complete polymerization is achieved within 24 hours, and adhesion and resistance will continue to improve over time. After passing through UV lamps and then cooling the substrate completely to room temperature, the printed ink film must withstand the 3M810 tape test after squaring.

Handling

Homogenize before use.

After extraction of the ink, open containers need to be carefully and promptly closed. Artificial or natural light can cause the start of polymerization and lead to the formation of a skin on the surface. For this reason, it is advisable to work in a low lighting or safelight environment.

Screen cleaning

Cleaning with 77BIO solvent is recommended.



WASTE MANAGEMENT

Packaging contaminated with hazardous substances.
Do not dispose of in the environment.

VFP Ink Technologies encourages all users to develop a responsible environmental policy.

STORAGE

12 months in its original packaging stored in between +5°C and +35°C.

HEALTH AND SAFETY

Refer to MSDS.
We recommend that you wear the Personal Protective Equipment recommended by the MSDS and follow its handling precautions.

Guarantee reserves: Although the data in this leaflet have been established after careful testing, it is provided as a guide; no liability can arise from this for VFP, it being understood that we advise you to carry out preliminary tests before any commercial draw. No seller, representative or agent has the right to give any guarantee or insurance, which would be in contradiction with what is said above. In any case, refer directly to our general conditions of sale.